

# All Type Of Keyway Milling Manufacturer



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## **AUTOMATIC CUT CENTER MACHINE**

5mm To 12mm Dia. Center Bit Size



AUTOMATIC CUT CENTER MACHINE				
Specification				
ADOPTER	ER-25			
SHAFT CLAMPING DIA	9ММ ТО 60ММ			
TAPER MOTER	750 VOLT-2			
WORK PIECE LENGHT	60MM			
CENTER BIT SIZE	5ММ ТО 12ММ			
AUTO PUMPS LUBRIKESHN OIL	0.15			
POWER REQUERED	2 HP			
SYSTEM	PLC			

Krishna Engineering's New AUTOMATIC CUT CENTER Machine Specially Designed For Making Auto cut Center On Shafts For Between Centring Jobs

# **AUTOMATIC FACING CUT CENTER MACHINE**

8mm To 60mm Shaft Dia.



AUTOMATIC FACING CUT CENTER MACHINE				
Specification				
STANDERD COLLET	ER-25			
SHAFT DIA	8ММ ТО 60ММ			
SERWO MOTOR	750 VOLT-2			
COOLANT PUMP	0.15			
AUTO PUMPS LUBRIKESHN OIL	0.15			
POWER REQUERED	3 HP			
SYSTEM	PLC			

Krishna Engineering's New AUTOMATIC FACING CUT CENTER MACHINE Are Most Suitable Your company. The Combined AUTOMATIC FACING CUT CENTER MACHINE opration save Machining And Handling Time. It is Robustly Design To Achieve Precise Flat Surface At High Production. Operated Self FACING CUT CENTER Works With Controlled By PLC System.







## AUTOMATIC KEYWAY MILLING MACHINE

#### Model -400/600/1000/1400 Double Head

This is an **AUTOMATIC KEYWAY MILLING MACHINE** specially designed for making keyway on shaft. very robust design SERVO MECHANISM with self cantering vice. In this machine depth of cut is controlled by Servo motor. at desired final depth and spindle automatically reaches to this home position.



SINGLE HEAD				DOUBLE HEAD
MODEL	400 MM	600 MM	1000 MM	1400 MM
Max. Spindle Speed	100RPM-4000RPM	100RPM-4000RPM	100RPM-4000RPM	100RPM-4000RPM
Table LENGTH	1200 MM	1400 MM	1800 MM	2100 MM
Shaft Diameter	5ММ-100мм	5MM-100MM	5MM-100MM	5MM-100MM
Maximum Lenght of Keyway	3MM-400MM	3MM-600MM	3MM-1000MM	3MM-1400MM
Keyway Size	3MM-15MM	3MM-15MM	3MM-16MM	3MM-16MM
Depth of Cut	0.5MM-3MM	0.5MM-3MM	0.5MM-3MM	0.5MM-3MM
Standard Collet	ER-20/25/32	ER-20/25/32	ER-20/25/32	ER-20/25/32
Coolant Pump	0.15	0.15	0.15	0.15
Total Power Consumption	Total 2.5 HP	Total 2.5 HP	Total 2.5 HP	Total 3.5 HP
Snyder Display	7 Inch	7 Inch	7 Inch	7 Inch
Serwo Motor	750 VOLT	750 VOLT	750 VOLT	750 VOLT
2800 RPM Motor	1 HP/1.5 HP	1 HP/1.5 HP	1 HP/1.5 HP	1 HP/1.5 HP
1+1=3 keyway	3	5	5	5

### SILENT FEATURES

- Depth of cut can be controlled by SERVO Mechanism
- 😫 More tolling life
- Maintenance free machine
- 🔅 Easily achieve P9 Tolerance

- Provides smooth operation and friendly job settings
- 💠 Easy to operate for any lay-man person
  - Very easy setting of length for making keyway







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